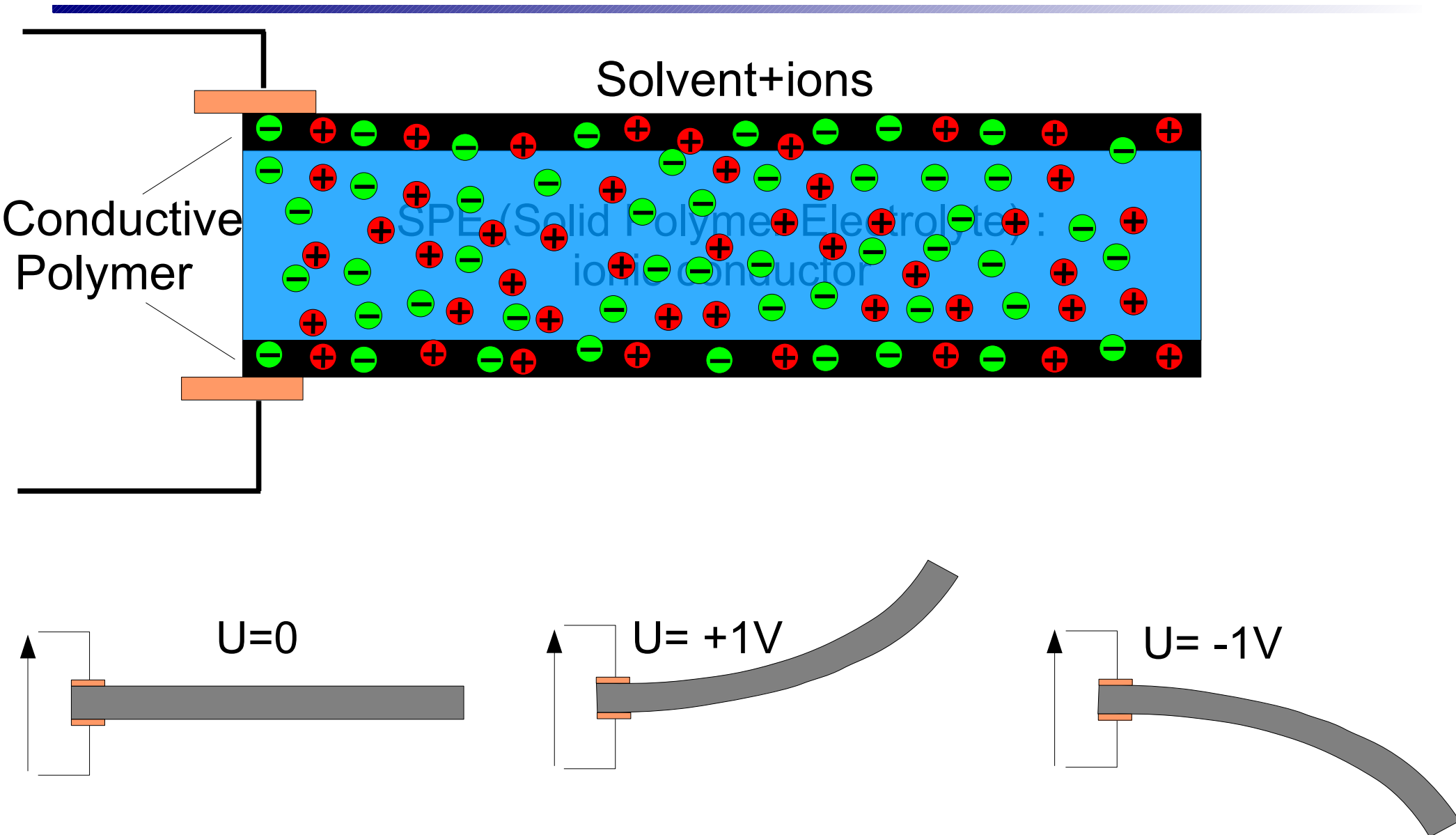
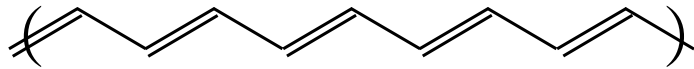

**Conductive polymer actuators
and Improvements by using
Interpenetrated Networks of Conductive
Polymers (IPN-CP)**

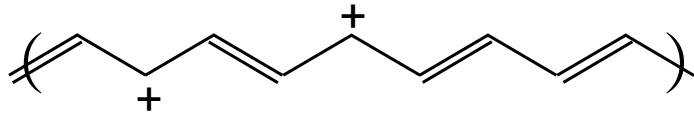
Conductive Polymer Actuators



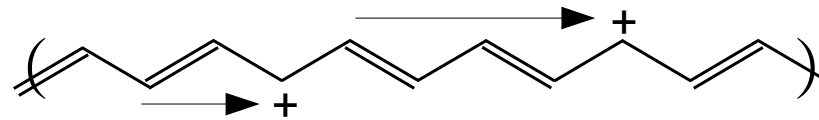
Conductive Polymer Structure



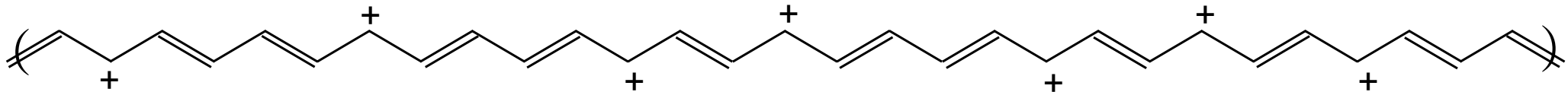
Delocalized π -bondings
on long polymer chains



holes

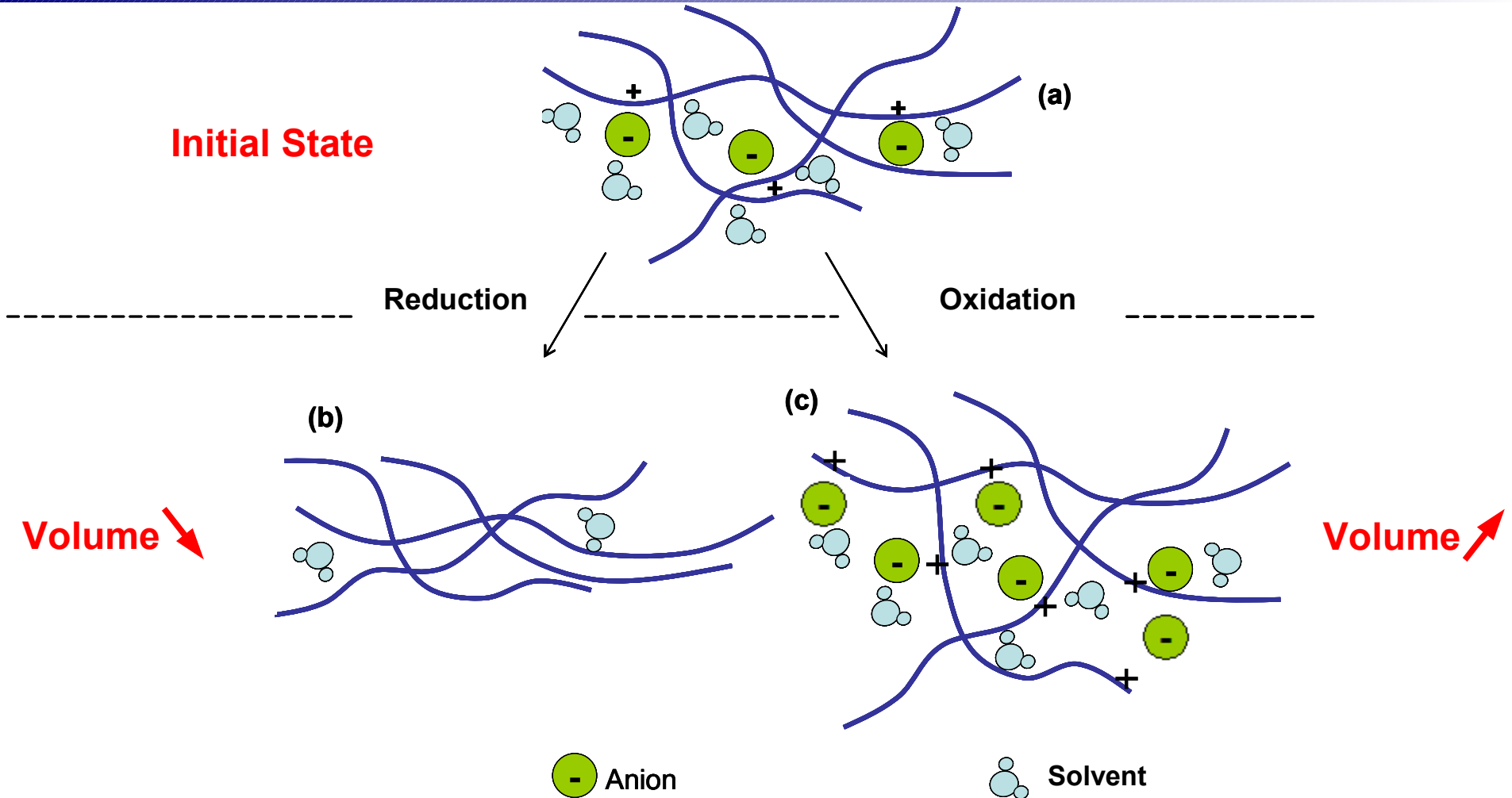


High hole mobility due to π delocalization :
the polymer is conductive



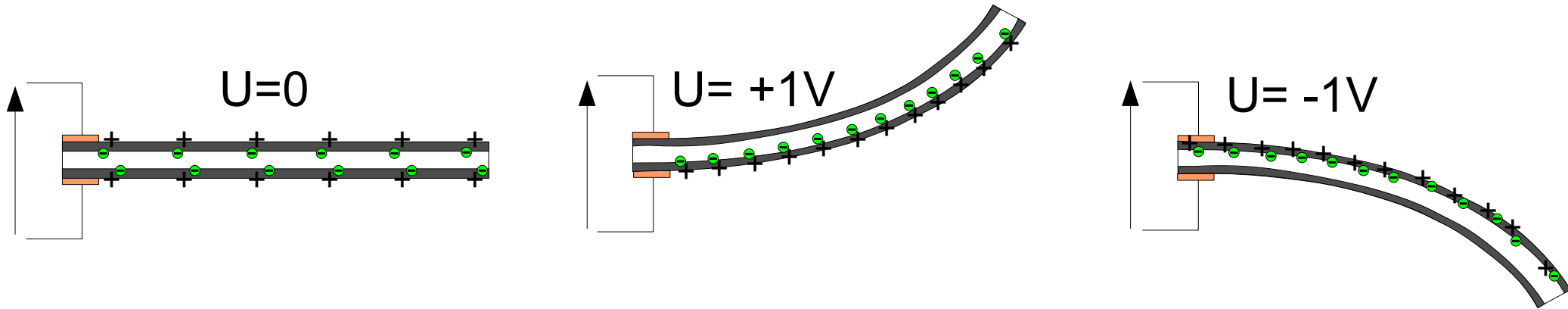
Creation of holes (oxidation) during the fabrication : doping

Actuation Mechanism (1)

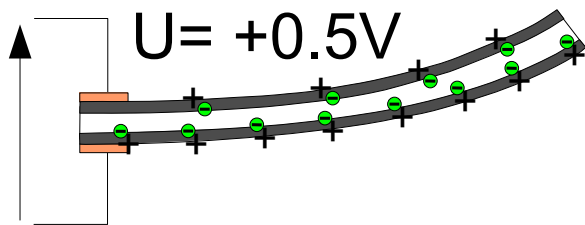


Anion movements can trigger volume changes if the mobility of cations is poor.

Actuation Mechanism (2)

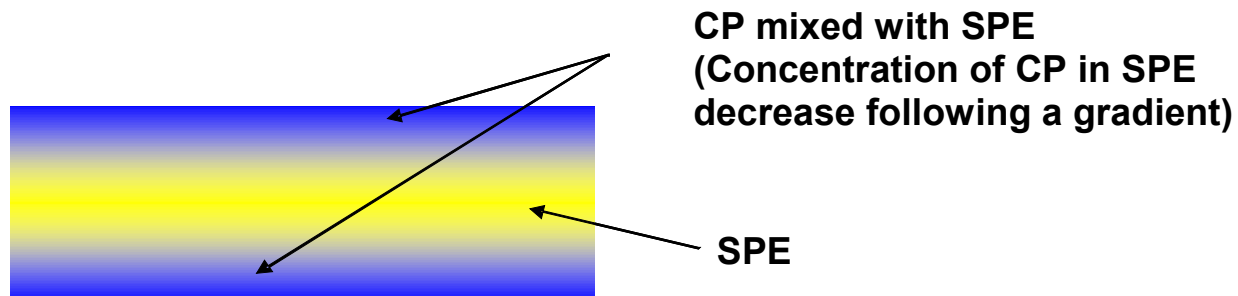
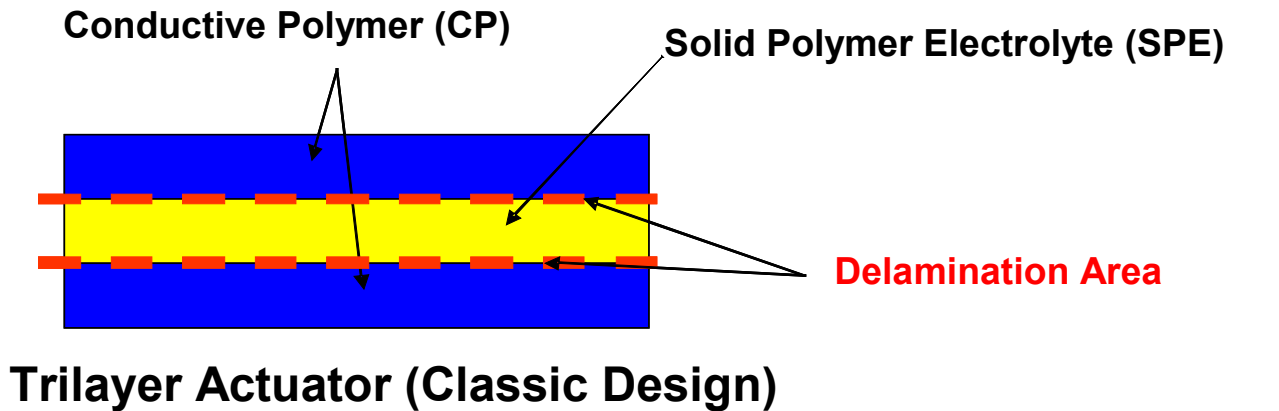


Electrochemical reaction between anode and cathode creates holes on one side; removes holes from the other side.



Smaller Voltages induce partial electrochemical reaction with smaller movements

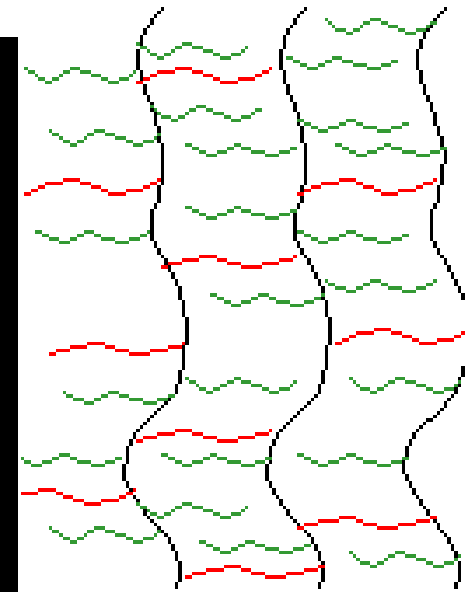
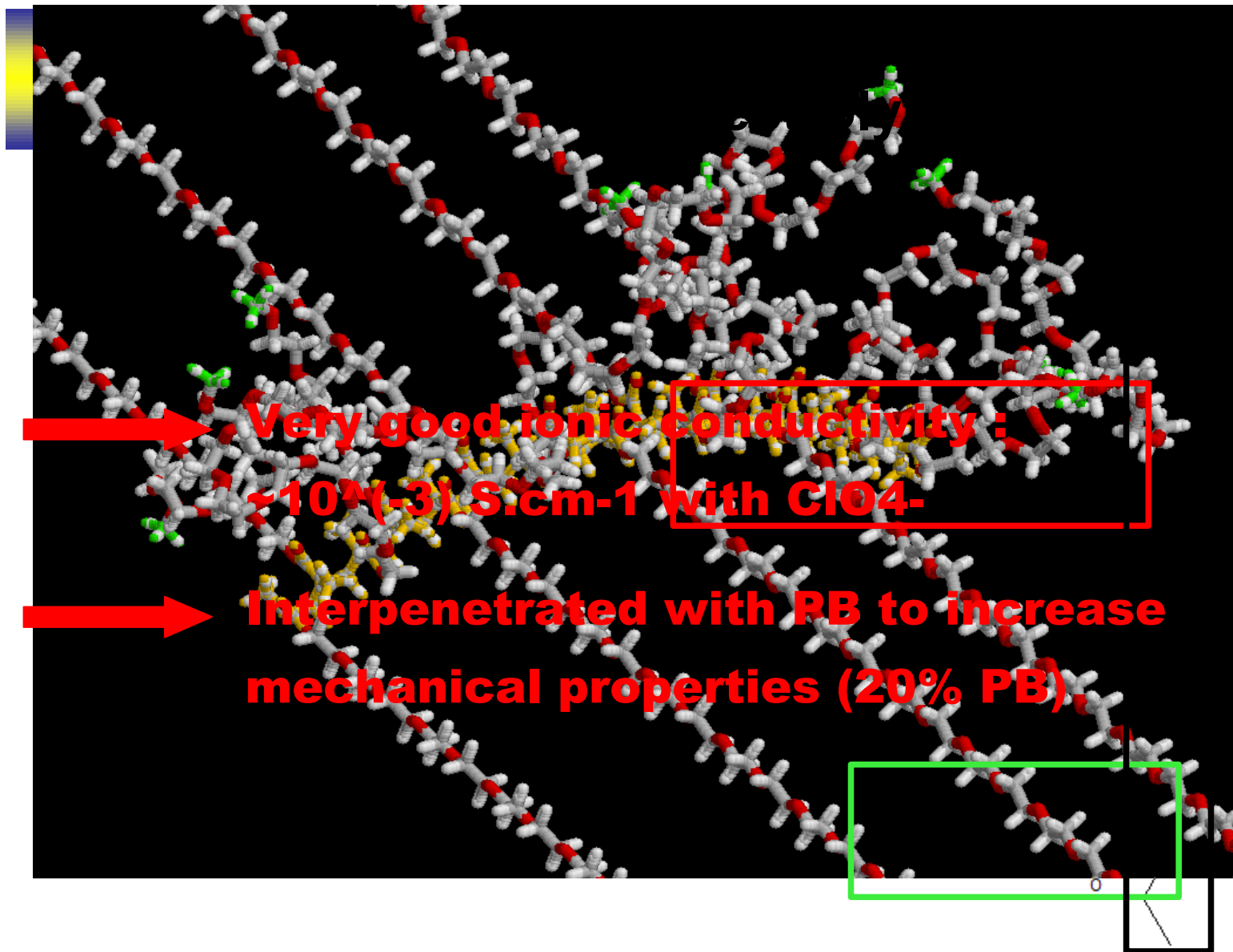
Our System : Interpenetrated Network of Conductive Polymers



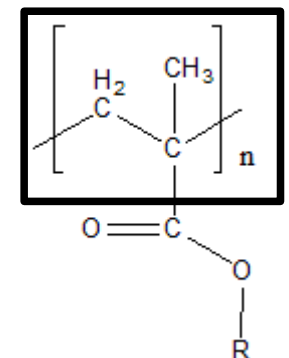
Gradual Interpenetrated Actuator

- ➔ **Advantages :**
- **Better mechanical resistance (no delamination)**
 - **Better ionic conductivity inside CP**

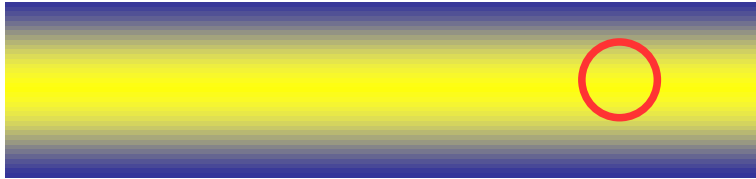
Materials (1)



PMMA-PEO



Materials (2)

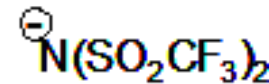
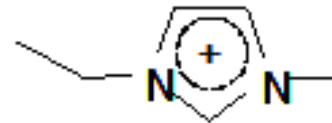


Solution :

- $\text{Li}^+\text{ClO}_4^-$ ions in Propylene Carbonate
- EmImTFSI Ionic Liquid

➔ Solvent :

- **$\text{Li}^+\text{ClO}_4^-$ (1M) in PC** : very slow evaporation (several hours before performances drop)
- **EmImTFSI** : no evaporation

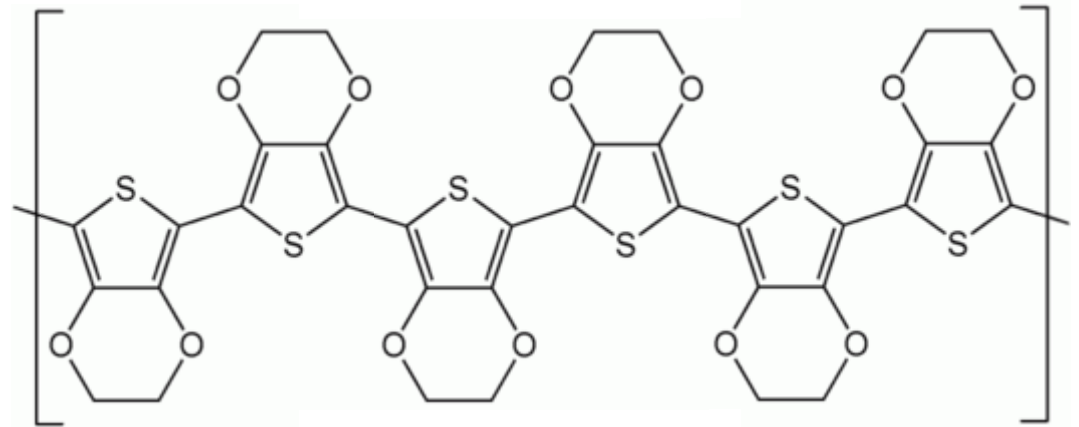
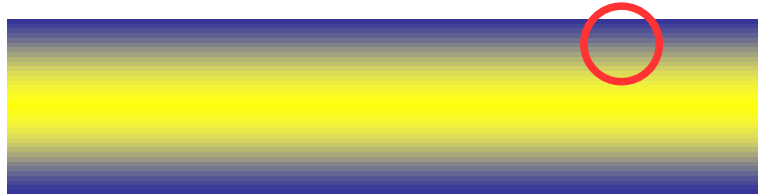


➔ Use in open air

- ## ➔ Ions :
- **ClO_4^-** : good compromise between size / mobility
 - **Li^+** : complexed by PEO



Materials (3)



Conductive Polymer : PEDOT

Conductivity : $\sim 1\text{S/cm}$

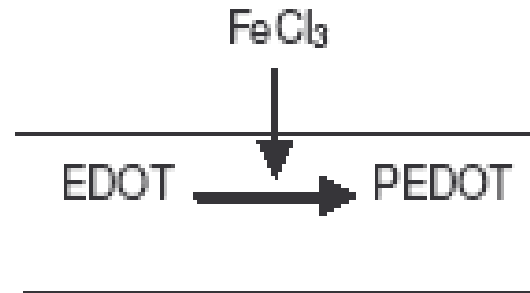
very stable

linear chains

ratio : between 0 – 70% in

the gradient zone

Fabrication



PEDOT (conducting polymer) chains interpenetrated (mixed) with Electrolyte/Elastomer IPN



Vidal's procedure for IPN-CP actuators fabrication

↓
Washed, swollen in the finale solution

Performances



Response time: 1 second

Bandwidth: 1Hz

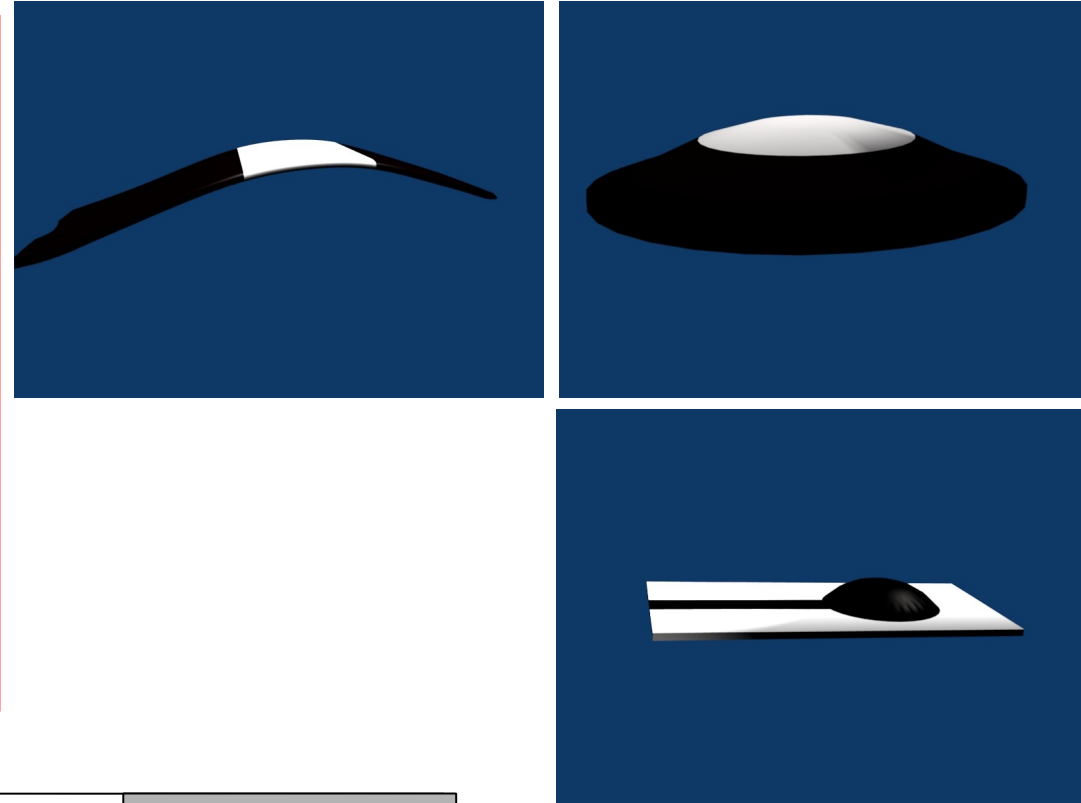
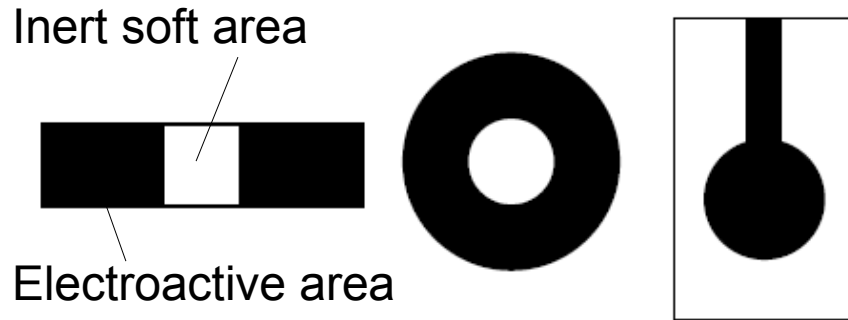
Force: 80 mN (at 1mm)

displacement: 2-2.5 mm for 5mm beams

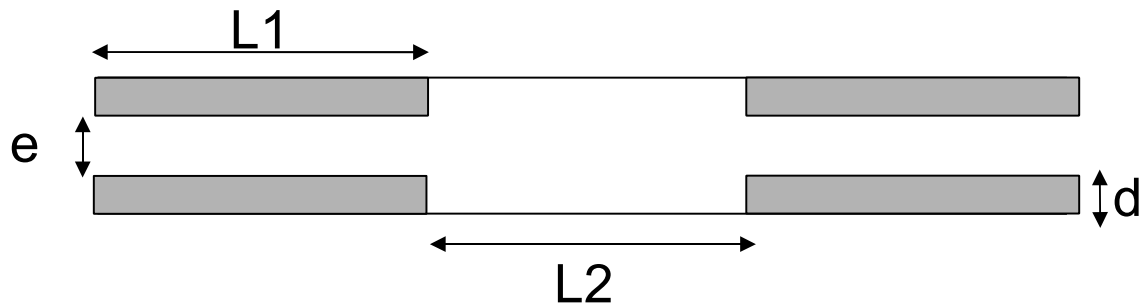
➔ Main problems: bending movements only ; slow ; integration issues

➔ Goal: obtain quicker one piece actuators with intrinsic linear movement and integrated wiring

Linear Actuation



Principle: polymerized / not polymerized zones

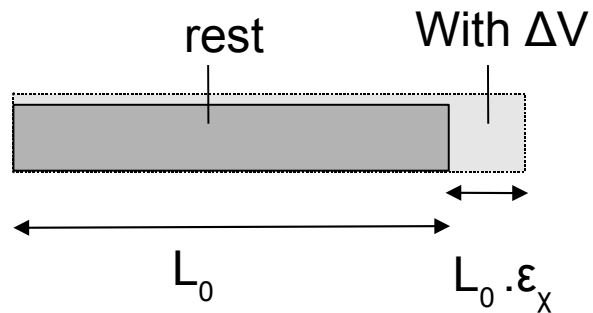


Parameters to be optimized

➔ **A simulation is necessary**

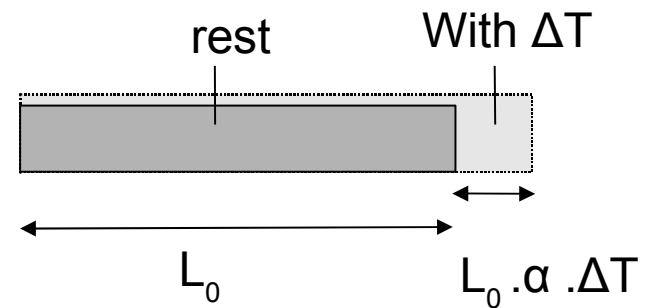
Simulation: principe

Ionic actuators



=

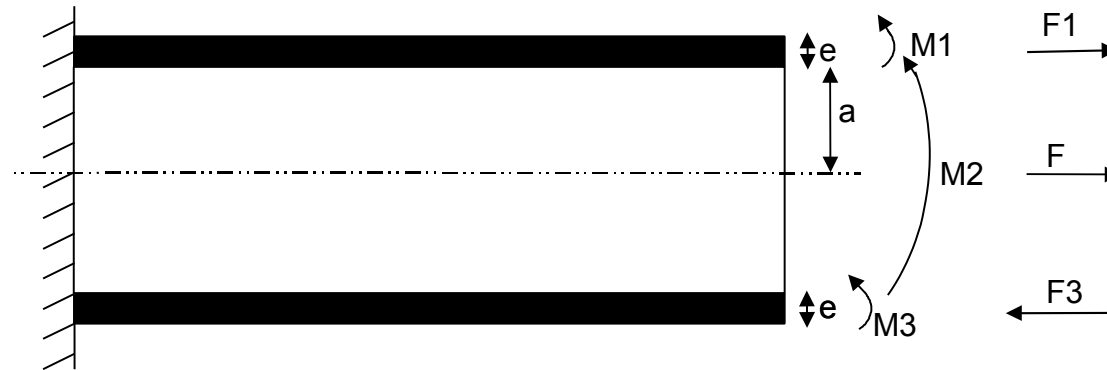
Thermal expansion



Finite element simulations with thermal analogy

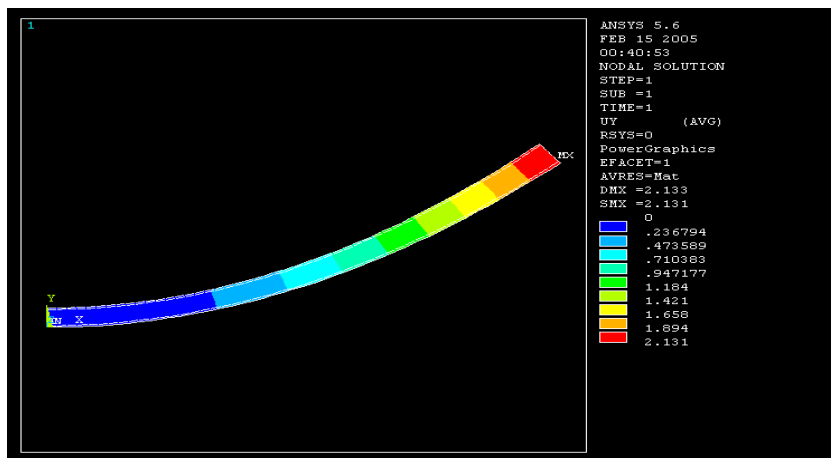
Simulation: validation

Theoretical calculations

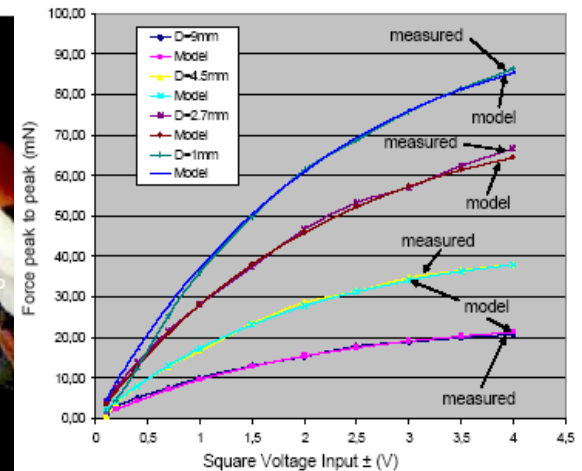
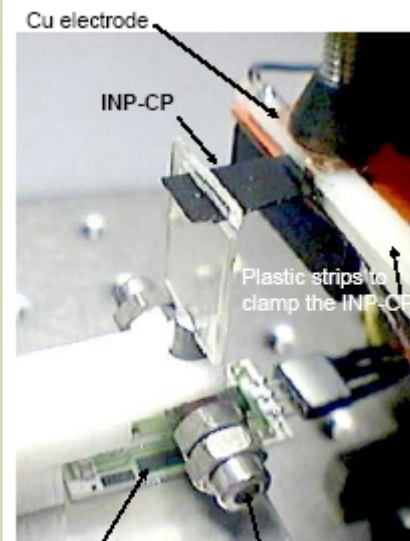


$$\delta = \frac{L^2 \epsilon_x}{2a+e + \frac{8E_2 a^3 + 2E_1 e^3}{6(2a+e)(E_1 e)}}$$

simulations

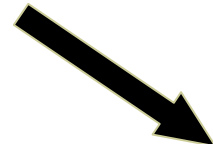
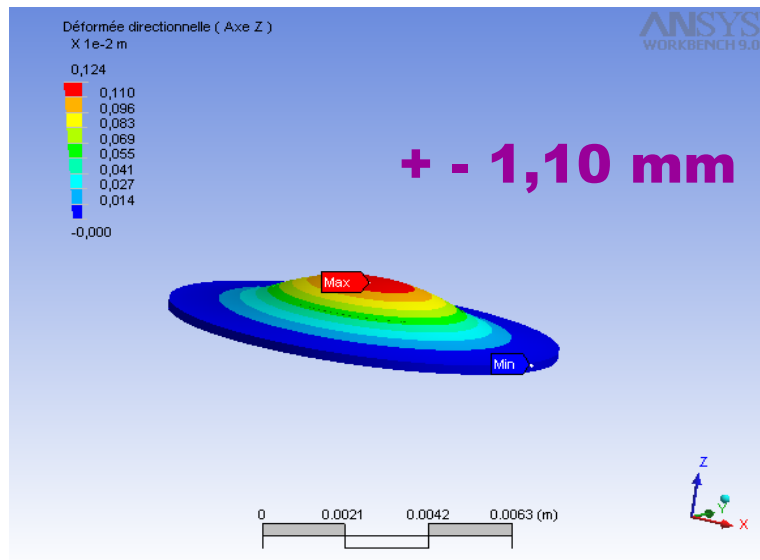
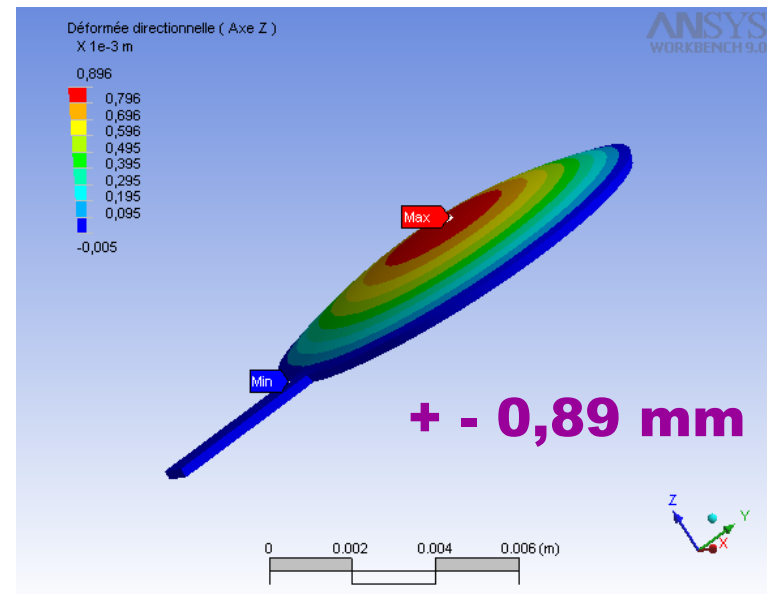
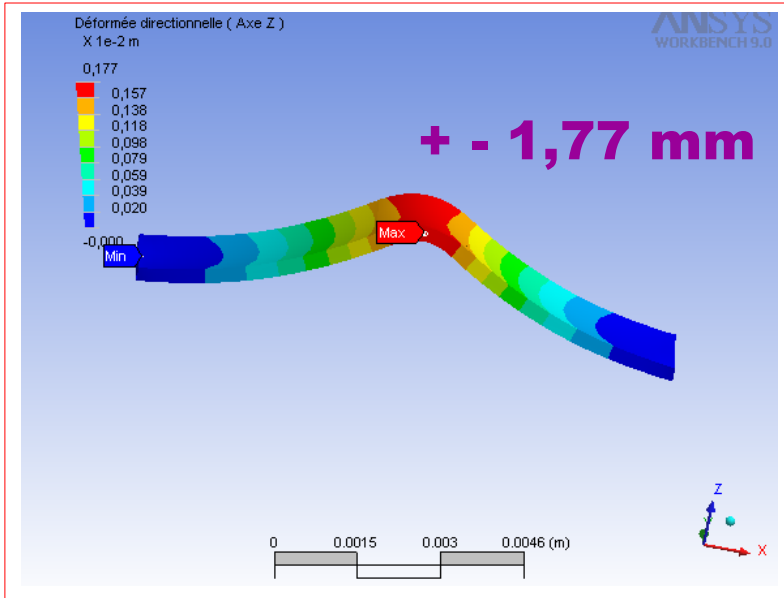


experimental measures



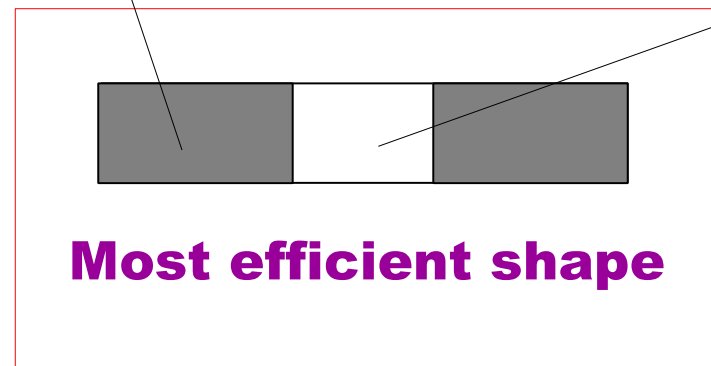
Same results in each case

Simulations: results



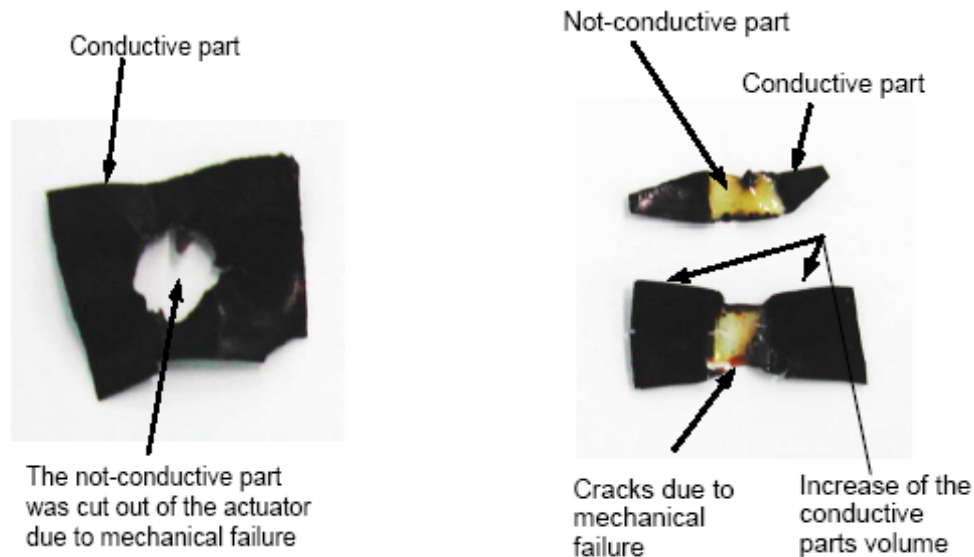
polymerized

Not polymerized



Fabrication: using of masks


■ classical rigid masks



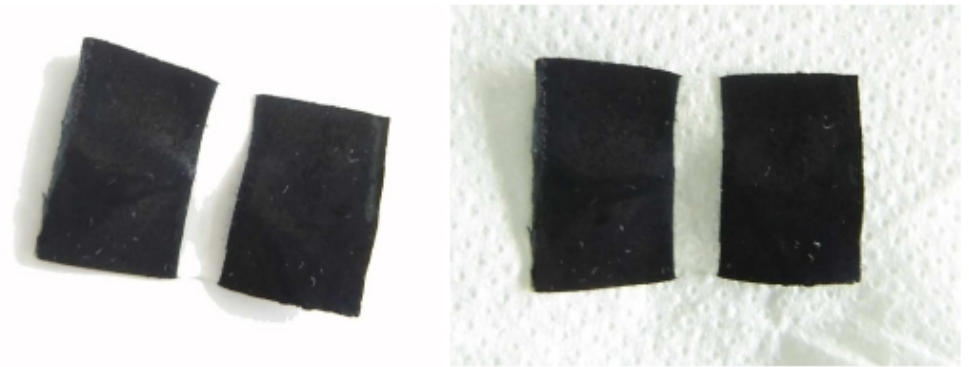
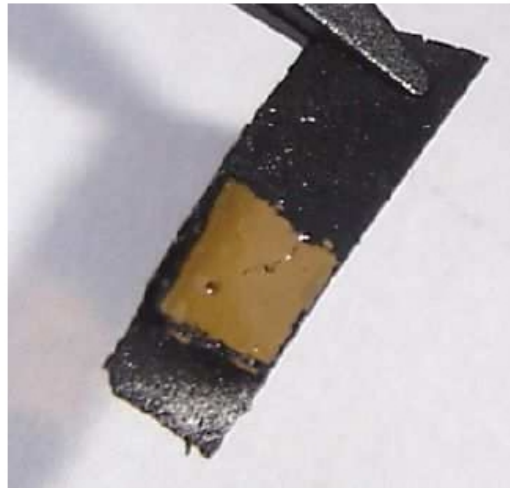
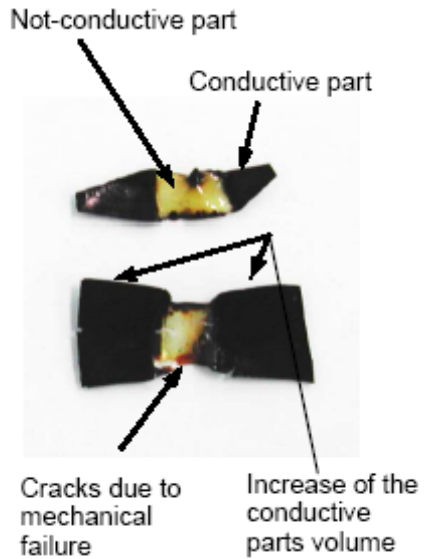
➔ Solutions :

- **Soft masks using**
- **Surface treatment / washing**
- **Evaporation preventing**
- **USING OF MICROWAVES**

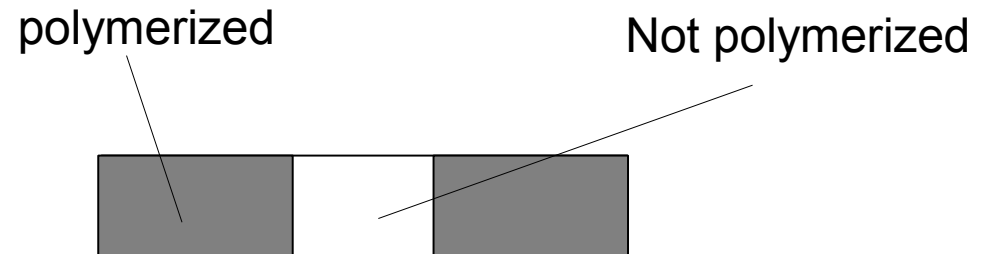
Microwaves using

- 
- **Better reproducibility**
 - **Better Surface aspect**
 - **Much quicker (16h → 6')**
 - **Much less mechanical failure**

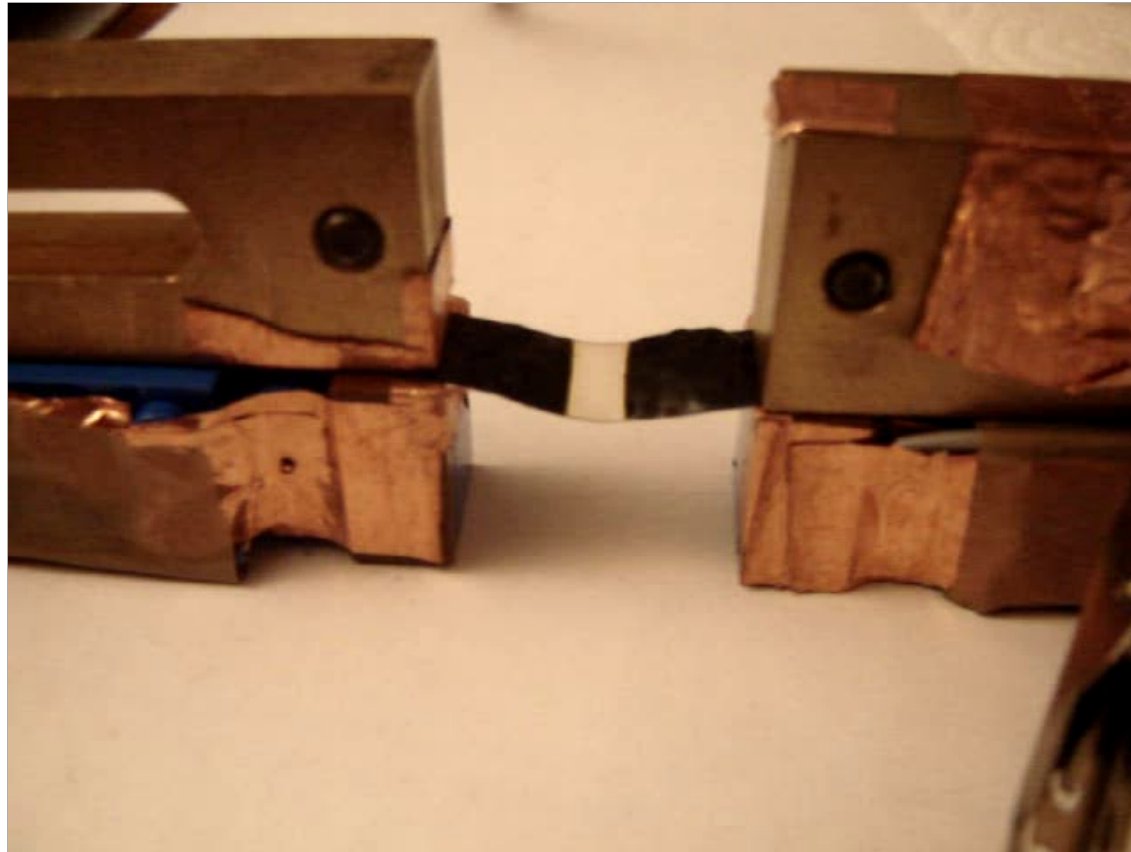
Fabrication: results



➔ Precise shaping



Actuation tests



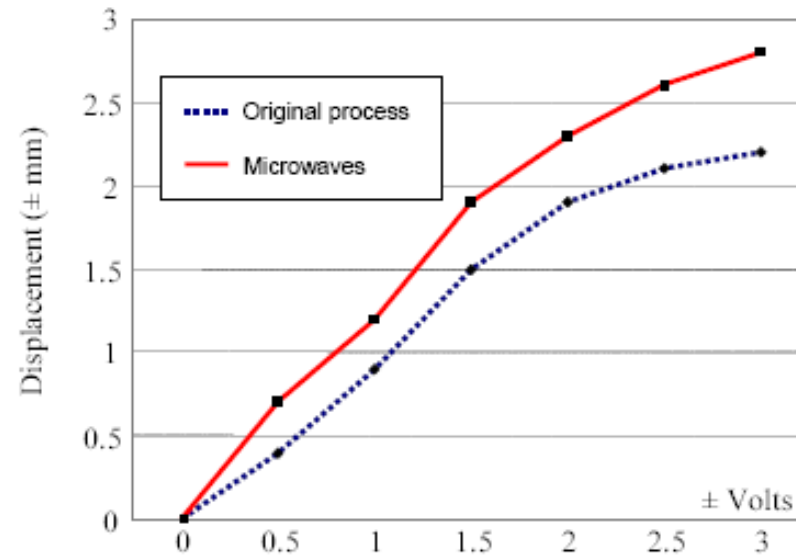
→ Linear displacement

Actuation tests



Performances

- high amplitude deformation
- Linear behaviour



Other improvements

- Higher bandwidth (*2 - *3)
- Higher force and displacement (depending on the length, typically * 2-3)
- New integration method – without clamping :
“chemical wires” without side-actuation
- Elimination of deformations loss due to length