Variable-focal lens using electroactive polymer actuator

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abstract

We present a simple and cost-effective design and fabrication process of a liquid-filled variable-focal lens using electroactive polymer as an actuator. The lens is made of soft polymer material, its shape and curvature can be controlled by hydraulic pressure. As an actuator, we used a carbon-polymer composite (CPC); likewise it is possible to use any other ionic EAP. The device is composed of elastic membrane upon a circular lens chamber, a reservoir of liquid, and a channel between them. It is made of three layers of polydimethylsiloxane (PDMS), bonded using the technics of partial curing. The channels and reservoir are filled with incompressible liquid after curing process. A CPC actuator is mechanically attached to reservoir to compress or decompress the liquid. Squeezing the liquid between the reservoir and the lens chamber will push the membrane inward or outward resulting in the change of the shape of the lens and alteration of its focal length. Depending on the pressure the lens can be plano-convex or plano-concave or even switch between the two configurations. With only a few minor modifications it is possible to fabricate bi-convex and bi-concave lenses. We report on a 1 mm diameter lens that can be converging or diverging with the focal length from infinity to 17 mm. The 5x15mm CPC actuator with the working voltage of only up to ±2.5V was capable to alter within the full range of the focal length in 10 seconds.

**Keywords:** Liquid lens, variable-focal, electroactive polymer, PDMS, CPC actuator

1. Introduction

Variable-focal lenses have been researched for years. There exist a number of fields of interest, e.g. beam steering, portable imaging, etc., where tunable lenses could give an extra value. Variable-focal length lenses could be constructed without using mechanical translational movement thus noiseless design of the lens system is possible.

Tunable lenses could be classified as follows: electrowetting, gel type, and liquid lenses. An electrowetting lens is based on a drop of liquid which shape is changed by applied voltage. Alteration of optical power is obtained by electrowetting behavior of the droplet and the changes of its contact angle. Although these lenses have fast response time, authors have found it rather difficult to reach larger apertures [1][2][3]. A gel type lens is composed of elastic material that is contracted and expanded thus changing the radius of curvature. For instance shape memory alloy actuator has been used to control the contraction/expansion of this type of lenses [1]. Gel type lenses are relatively resistant to vibrations and shocks but have rather limited focal range. Concept of a liquid lens has three key elements: transparent elastic membrane over a reservoir, liquid, and an actuator. The membrane is deformed as a result of hydraulic pressure. By deforming the membrane, the radius of curvature of the lens is changed; hence the optical power is altered. For pressure control, different actuators have been used: an external pump [4], directly connected piezostack actuator [5], etc. Compared to electrowetting lens, liquid lenses are able to produce wider range of focal length and the design of the lens is rather simple. Considering liquid lenses, there is also an option to choose between different actuators or the number of actuators, allowing the system to be more dynamic.Generally, the ionic EAP bend in response to applied voltage. It is not easy to exploit mechanically the bending functionality of these materials. However, it can apply force to a membrane.

Recently, there has been an increasing interest in ionic EAPs based on carbon called carbon-polymer composites (CPCs). CPC is a three layer actuator which electrodes are made of porous carbon material, base polymer, and ionic liquid. CPC behaves very similarly to IPMC and both are using ionic liquid to operate, but the working principle of actuation is totally different. CPC is made of fully organic components which makes it desirable in the applications where usage of metals is prohibited. Unlike IPMC, the relaxation of CPC actuator is notably slower due to the low speed of desorption of ions of the ionic liquid from the porous carbon.Both IPMC and CPC are suitable for driving a liquid lens system; however, current work presents only the results obtained by the CPC actuator. Further details about the actuator are described in [6]. [7, 8]

Shimizu *et al* [3] have demonstrated a promising variable-focal liquid lens system which has four IPMC strips attached to deformable lens membrane. By moving edges of a membrane towards the liquid, the center of the membrane is deforming in the opposite direction; therefore, a variable-focal length is achieved.

In the current paper we propose a novel approach to construct liquid-filled variable-focal lens by using partial curing technique of PDMS and ionic actuator. Using a CPC actuator of dimensions 5x15 mm, a large focal range is obtained by applying the voltage in the range of only 2.5 volts.

2. WORKING PRINCIPLE OF THE DEVICE

The whole device is fabricated of PDMS. The excellent optical properties: transparency from near-IR to near-UV, flexibility, stability over a large temperature range, and precise replicating capabilities makes this material perfectly suitable for this application. PDMS is also widely used in other fields such as replication and microfluidics where optical properties are often not essential.[9]

The design of the proposed variable-focal lens is shown in Fig 2.1. The lens includes three PDMS layers. Top layer (1) is a thin film that covers the circular hole created through the middle layer forming the membrane. Middle layer (2) contains a reservoir, a channel, and thin wall on top of the reservoir. This structure allows transferring hydraulic pressure from an actuator to the membrane. Finally, a rectangular layer of PDMS (3) is used to seal the channel and the reservoir from bottom. By pushing the thin wall towards the reservoir, a plano-convex lens is formed; by pulling it in opposite direction, the system is behaving as plano-concave lens. The described construction also enables building a lens array by slightly modifying the middle layer and adding multiple vertical channels. As liquid, ethylene glycol was used, because of its low evaporation rate. The toxicity of ethylene glycol limits the usage of the device in the fields of biomedicine. Instead, water could be used, but its evaporation through PDMS has to be considered (REF). In the studies, water evaporation has been reduced by PDMS surface treatment with oxygen plasma or acid (REF).

3. ESTIMATION OF THE PARAMETERS

In case of constant pressure, center deformation can be observed as a function of thickness. This allows us to find suitable thickness and whether the edge of the membrane is clamped or not. Therefore, calculations were made to obtain the relations between deformation, thickness, and focal length. For comparison to analytical solution, FEM (Finite Element Method) model of the circular plate was constructed and simulations were carried out by Comsol Multiphysics software.

In this paper, the edge of the membrane is considered to be clamped, thus the center deformation can be expressed by the following equation [10]:

|  |  |  |
| --- | --- | --- |
|  |  | (1) |

where is the center deformation, is the pressure applied to the membrane, is the radius of the lens, and is the plate constant that is obtained from[10]:

|  |  |  |
| --- | --- | --- |
|  |  | (2) |

where , and are material properties of the membrane respectively: modulus of elasticity, thickness and Poisson’s ratio.

Assuming the profile of the lens membrane to be spherical, the radius of curvature is given by [11]:

|  |  |  |
| --- | --- | --- |
|  |  | (3) |

where is the radius of curvature, is the radius of the membrane, and is the center deformation.

The focal length corresponding to is related as:

|  |  |  |
| --- | --- | --- |
|  |  | (4) |

where is the focal length, is the radius of curvature, and is the refractive index of the membrane.

Maximum center deformation (Fig 3.1) and minimal focal length (Fig 3.2) were calculated according to different lens thicknesses. The pressure was fixed to 1 kPa which was the maximum output of a CPC actuator with operating voltage of 2.5V. The PDMS parameters were set as follows: – 0.75 MPa, – 0.499, and – 920 kg/m3 [12]. As seen in Fig 3.1, decreasing the thickness of the membrane causes rapid deformation which has to be considered to avoid breaking the membrane.

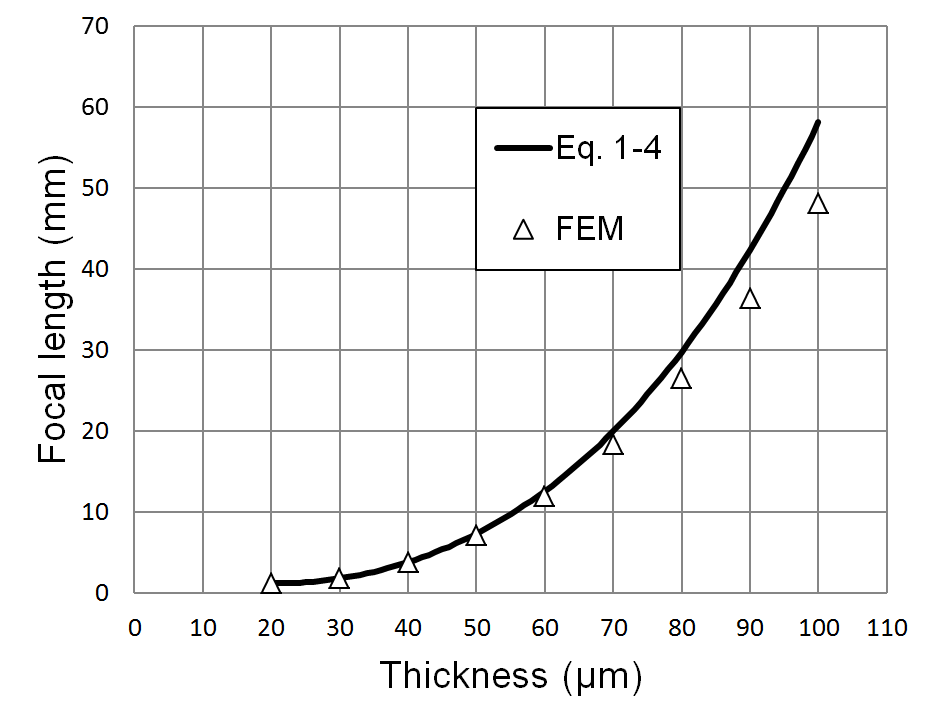
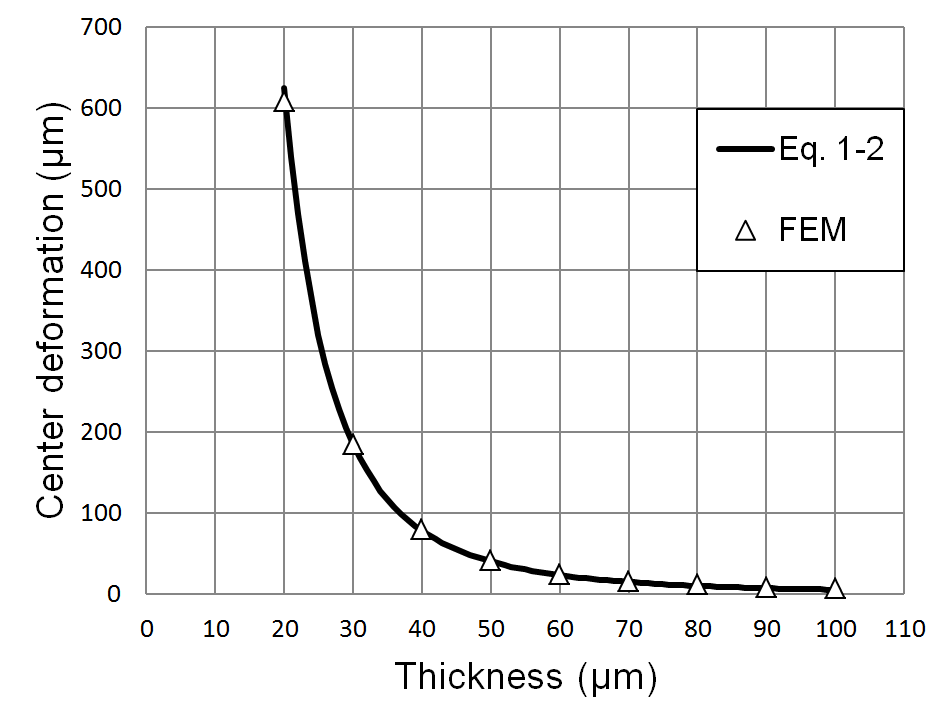


Fig 3.1. Focal length depending of the thickness of the membrane at constant pressure 1 kPa.

Fig 3.1. Center deformation depending of the thickness of the membrane at constant pressure 1 kPa.

In order to estimate the operating pressure of the available CPC actuator, and to decide if it qualifies to the desired task, a simple experiment was set up. A small rubber balloon was attached to the pressure sensor (Smartec SPD002GAsil) and squeezed by the actuator. Throughout the measurements, the position of an actuator was varied. According to the results the maximum achieved pressure was about 1 kPa (Fig 3.3).

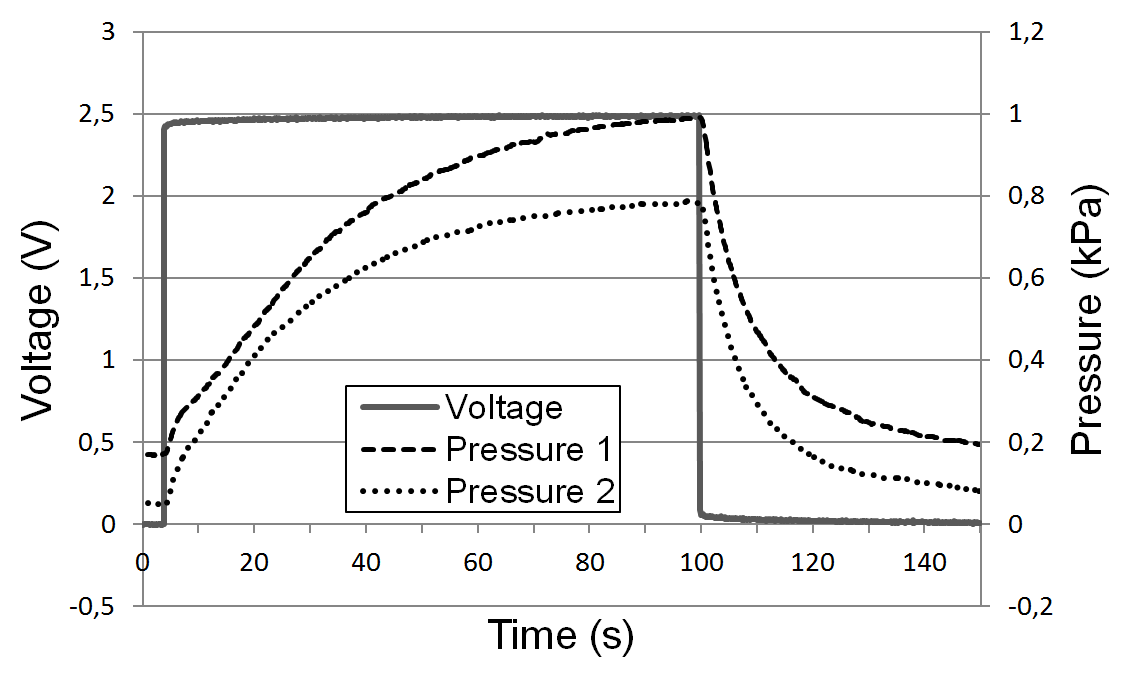


Fig 3.3 Operating pressures of the CPC actuator in different position configurations.

The thickness of the membrane was chosen as 40 µm. According to the calculations, 1kPa pressure to the system with 40 µm membrane will result the center deformation of the lens 78.13 µm and focal length of 3.76 mm. The thinner membrane would give the wider focal range, it is complicated to fabricate the device remove it from underlying material after curing.

4. EXPERIMENTAL

The components 1 and 2 of the device depicted in Fig. 2.1 were molded of PDMS (Sylgard 184). The molds were fabricated of Teflon using a CNC milling machine. The film 1 (Fig. 2.1) was casted using a universal applicator (Elcometer 3580).

There are several techniques for PDMS bonding: oxygen plasma, partial curing, uncured PDMS adhesive, corona discharge, etc. Compared to the others, partial curing and uncured PDMS adhesive are reported as the methods with highest bonding strength[13]. Even though partial curing is limited for bonding fully cured layers, this simple and cost-effective method is well suitable for bonding the layers (Fig 2.1) in our device.

All three layers were heated at 60-65 C° for 20 minutes. Thus, enough crosslinks are formed in PDMS to remove the middle layer 2 in Fig 2.1 from the mold without damage; this short time curing still leaves the ability to bond one PDMS layer to another by further curing. Next, the removed layer was attached between layers 1 and 3 in Fig 2.1 and heated at 90 C° for about an hour to final cure the PDMS. Finally, liquid was injected into the cured device via syringe. As a result, ethylene glycol half-filled variable-focal lens is shown in Fig 3.2.

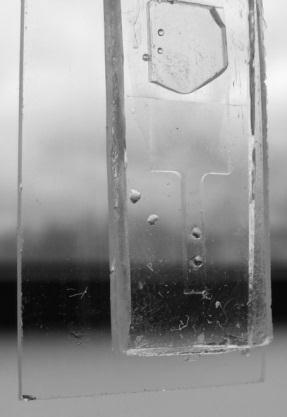
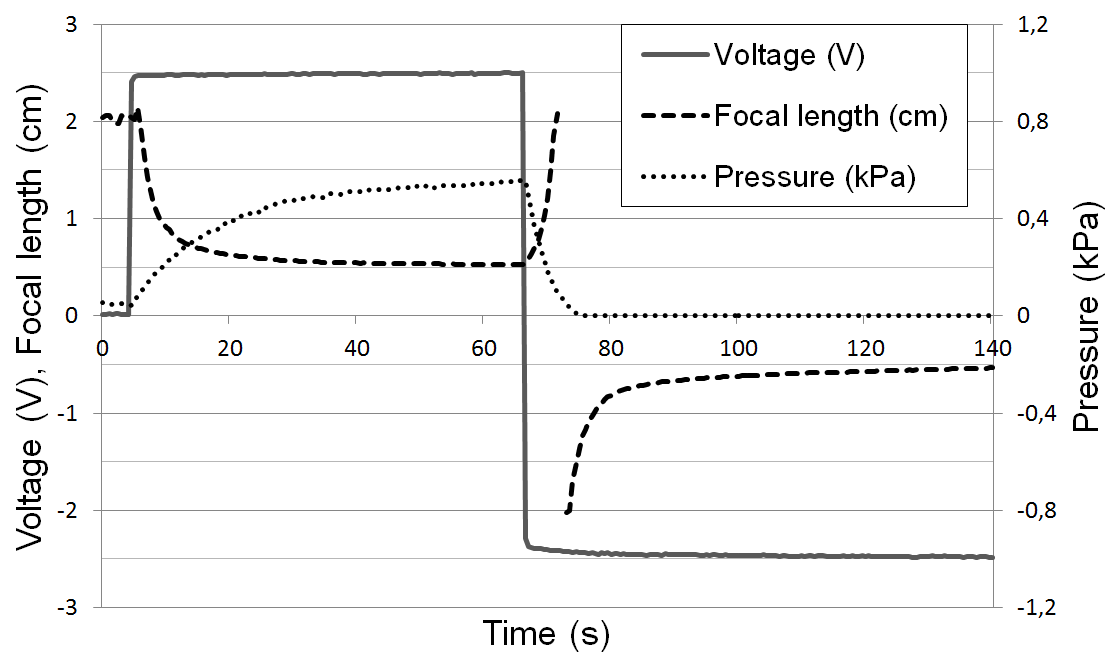


Fig. 3.2

Illustrative Fig.4.1 describes experimental setup for focal length measurements that were carried out including the usage of Labview 8.2 software, 650 nm diode laser, screen, and CCD camera (Dragonfly Express by Point Grey Research Inc.). Knowing the distance between the lens and the screen, lens radius, and size of the circle on screen, the focal length was calculated using trivial geometry. The size of the circle on the screen was measured automatically using the camera and image processing capabilities of Labview. The software also analyzed the input of a pressure sensor (Smartec SPD002GAsil) and controlled output voltage of the actuator. A syringe was used to fine tune the initial pressure of the liquid in the system.



Results of the experiment are shown in Fig 4.2. It is shown that the actuator gained 90% of its maximum performance within 10 seconds. Maximum pressure measured in the system was 0,56 kPa at which time the 8 cm diameter of the circle on the screen was determined leading to the calculated focal length of 0,52 mm.



5. Conclusions

We have demonstrated a simple and cheap solution to construct a variable focal lens using carbon-polymer composite actuator, CNC milling machine and partial PDMS curing technology. According to measurements the focal length from ∞ to 10 mm was achieved while the range from ∞ to 17 mm was obtained within 10 seconds. The result is limited to 40 mm because of the measurement technique that requires a high resolution CCD and a high quality screen for larger focal length values.

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